

Blade Guide and Frame

No. 056710Z_056711Z_56717_56718

dated: 11/14

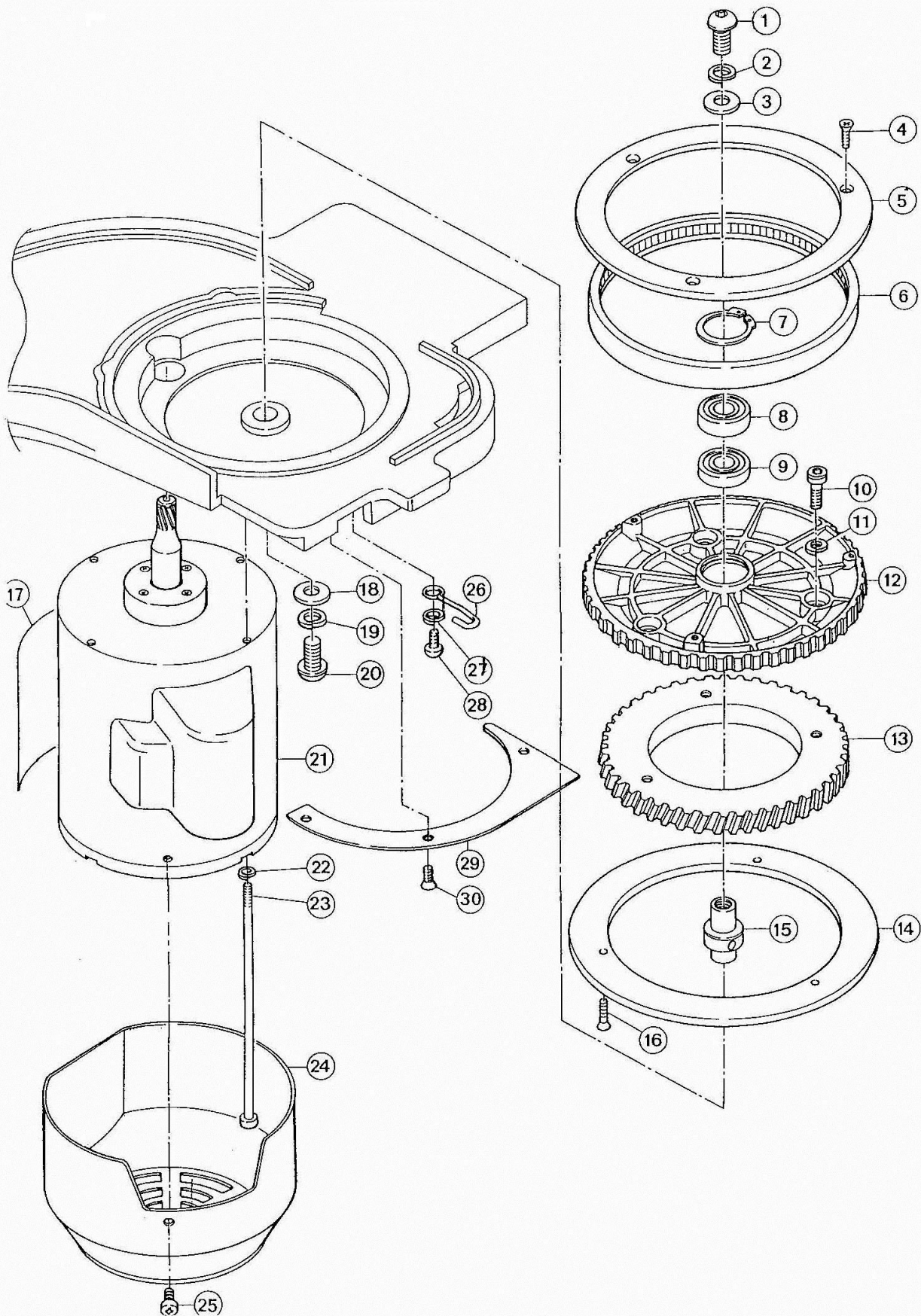
Item no.	Description	Article no.	Quantity	Price (€)
1	ROTHENBERGER sticker	81429	1	o.r.
2	Cover hook A	81482	1	o.r.
3	Pan-head screw 5 x 10	83941	2	o.r.
4	Spring washer 5	84094	2	o.r.
5	Sticker for BSR	81406	1	o.r.
6	Sticker for BSP	81438	1	o.r.
7	Warning sticker	81428	1	o.r.
8	Front cover	81405	1	o.r.
9	Saw blade 14tpi HSS	56605	1	o.r.
10	Instruction sticker	81430	1	o.r.
11	Adjustment sticker	81433	1	o.r.
12	Chip guard b	81448	1	o.r.
13	Plastic ball PB3010	81365	1	o.r.
15	Long screw 10 x 90	81367	1	o.r.
16	Hex nut 10	81380	1	o.r.
17	Button screw	81390	3	o.r.
18	Round washer 10	85816	3	o.r.
19	Ball bearing 6200ZZ	81398	2	o.r.
20	Round washer 10	85816	1	o.r.
21	Bearing collar	81486	1	o.r.
22	Blade set collar	81420	1	o.r.
23	Ball bearing 6000ZZ	N60002RS	1	o.r.
24	Round washer 10	85816	1	o.r.
25	Pan-head screw 6 x 10	83508	2	o.r.
26	Spring washer 6	86887	2	o.r.
27	Cover hook B	81403	1	o.r.
28	Ball bearing 6000ZZ	N60002RS	1	o.r.
29	Round washer 10	85816	1	o.r.
30	Button screw 10 x 35	81391	2	o.r.
31	Round washer 10	85816	2	o.r.
32	Ball bearing 6200ZZ	81398	1	o.r.
33	Bearing collar	81486	1	o.r.
34	Blade set collar	81420	1	o.r.
35	Button screw 10 x 30	81390	1	o.r.
36	Round washer 10	85816	1	o.r.
37	Ball bearing 6200ZZ	81398	1	o.r.
38	Round washer 10	85816	1	o.r.
39	Tapping screw 4 x 6	81068	2	o.r.
40	Cover stopper tl-2	81009	1	o.r.
41	Chip guard A	81452	1	o.r.
42	Hex bolt 6 x 10	81375	2	o.r.
43	Plate washer 6	83651	2	o.r.
44	Dock plate	81485	1	o.r.
45	Dock	81468	1	o.r.
46	Washer 5	85938	1	o.r.
47	Stop bolt 5 x 8	83563	1	o.r.
48	Spring pin 5 x 15	81077	1	o.r.
49	Spring washer 6	85811	2	o.r.
50	Hex bolt 6 x 20	83782	2	o.r.
51	Blade guide r	81474	1	o.r.
52	Spring pin 5 x 25	81395	2	o.r.
53	Spring washer 6	85811	2	o.r.
54	Hex bolt 6 x 25	H98368	2	o.r.
55	Hex nut 6 (lock nut)	81031	1	o.r.
56	Back-guide pin (adjustment bolt)	81162	1	o.r.
57	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
58	Round washer 5	81005	1	o.r.
59	U nut 5	81036	2	o.r.
60	Round washer 5	81005	1	o.r.
61	Ball bearing 625ZZ	81088	2	o.r.
62	Ball bearing 625ZZ	81088	2	o.r.
63	Round washer 5	81005	1	o.r.
64	U nut 5	81036	2	o.r.
65	Round washer 5	81005	1	o.r.
66	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
68	Pan-head screw 5 x 8	81633	2	o.r.
69	Scraper plate	81414	1	o.r.
70	Scraper rubber	81415	1	o.r.
71	Blade guide head R	81164	1	o.r.
72	Guide pin	81165	4	o.r.

Blade Guide and Frame
No. 056710Z_056711Z_56717_56718

dated: 11/14

Item no.	Description	Article no.	Quantity	Price (€)
73	Ball bearing 605ZZ (blade stopper ball bearing)	84093	1	o.r.
74	Ball bearing 605ZZ (blade stopper ball bearing)	84093	1	o.r.
75	Back-guide pin (adjustment bolt)	81162	1	o.r.
76	Hex nut 6 (lock nut)	81031	1	o.r.
77	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
78	Round washer 5	81005	1	o.r.
79	U nut 5	81036	4	o.r.
80	Round washer 5	81005	1	o.r.
81	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
82	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
83	Round washer 5	81005	1	o.r.
84	Round washer 5	81005	1	o.r.
85	Ball bearing 625ZZ (blade stopper ball bearing)	81088	2	o.r.
86	Die-nut washer	83619	1	o.r.
87	Washer 10	85816	1	o.r.
88	Hex bolt 10 x 35	81015	1	o.r.
89	Guide knob ss47	81010	1	o.r.
90	Blade guide head f	81167	1	o.r.
91	Spring washer 6	85811	2	o.r.
92	Hex bolt 6 x 20	81077	2	o.r.
93	Spring pin 5x15	81077	1	o.r.
94	Blade guide head f	81168	1	o.r.
95	Guide pin	81165	4	o.r.
96	Cover stopper tl-2	81009	1	o.r.
97	Tapping screw 4 x 6	81068	2	o.r.
98	Pan-head screw 6 x 25	85814	2	o.r.
99	Plate washer 6	81621	2	o.r.
100	Handle	81442	1	o.r.
102	Frame	81402	1	o.r.
SET	Scraper complete (69, 70)	81413	1	o.r.
SET	Front cover complete for BSP (1-4, 6, 8, 10, 11)	81437	1	o.r.
SET	Front cover complete for BSR (1-5, 8, 10, 11)	81404	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be preformed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline



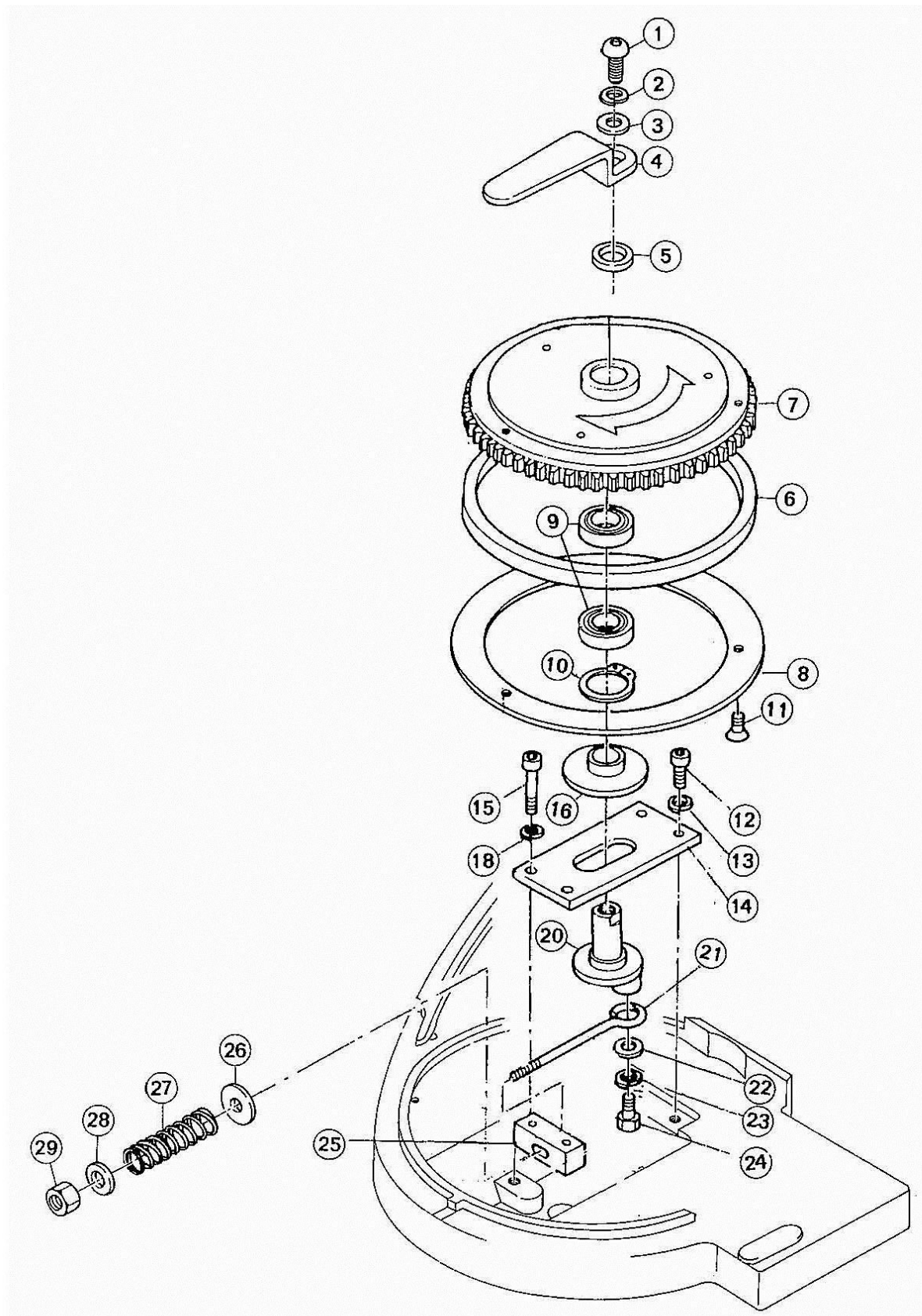
Item no.	Description	Article no.	Quantity	Price (€)
1	Button bolt 10 x 20	81387	1	o.r.
2	Spring washer 10	H98272	1	o.r.
3	Washer 10	85816	1	o.r.
4	Button bolt 6 x 18	81500	3	o.r.
5	Blade support for pulley	81491	1	o.r.
6	Pulley rubber	81233	1	o.r.
7	Snap-ring irtw32	81397	1	o.r.
8	Ball bearing 6002ZZ	T855287	1	o.r.
9	Ball bearing 6002ZZ	T855287	1	o.r.
10	Hex bolt 6 x 20	83782	3	o.r.
11	Spring washer 6	86887	6	o.r.
12	Driving pulley	81502	1	o.r.
13	Driving gear	81161	1	o.r.
14	Blade support	81503	1	o.r.
15	Pulley shaft	81353	1	o.r.
16	Cap screw 4 x 16	81389	3	o.r.
17	Load adjust sticker	81427	1	o.r.
18	Washer 10	85816	1	o.r.
19	Spring washer 10	H98272	1	o.r.
20	Button bolt 10 x 20	81387	1	o.r.
21	Motor 100V complete (17, 21-25/set)	81411	1	o.r.
21	Motor 110V complete (17, 21-25/set)	81431	1	o.r.
21	Motor 220/230V complete (17, 21-25/set)	81432	1	o.r.
22	Spring washer 5	84094	4	o.r.
23	Pan-head screw 5 x 175	81392	4	o.r.
24	Motor cover	81498	1	o.r.
25	Tapping screw	81393	1	o.r.
26	Chain hook	81495	1	o.r.
27	Spring washer 8	85935	1	o.r.
28	Button bolt 8 x 18	81385	1	o.r.
29	Guide plate	81412	1	o.r.
30	Pan-head screw 6 x 10	83508	3	o.r.
SET	Driving pulley complete (1-16)	81439	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be performed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

Tel. +49 6195 - 800 **8200**

Fax: +49 6195 - 800 **7491**

✉ service@rothenberger.com



Tension

No. 056710Z_056711Z_56717_56718

dated: 08/14

Item no.	Description	Article no.	Quantity	Price (€)
1	Button bolt 8 x 20	81386	1	o.r.
2	Spring washer 8	85935	1	o.r.
3	Washer 8	85815	1	o.r.
4	Tension handle	81463	1	o.r.
5	Handle collar	81462	1	o.r.
6	Pulley rubber	81233	1	o.r.
7	Following pulley	81497	1	o.r.
8	Pulley blade support	81496	1	o.r.
9	Ball bearing 6002ZZ	T855287	2	o.r.
10	Snap-ring irtw32	81397	1	o.r.
11	Cap screw 4 x 16	81389	3	o.r.
12	Hex bolt 6 x 20	83782	2	o.r.
13	Spring washer 6	85811	2	o.r.
14	Tension guide	81443	1	o.r.
15	Hex bolt 6 x 40	81623	2	o.r.
16	Pulley collar	81461	1	o.r.
18	Spring washer 6	85811	2	o.r.
20	Tension cam	81445	1	o.r.
21	Tension bolt	81504	1	o.r.
22	Washer 10	85816	1	o.r.
23	Spring washer 10	H98272	1	o.r.
24	Hex bolt 10 x 12	81377	1	o.r.
25	Tension block	81444	1	o.r.
26	Washer	81509	1	o.r.
27	Spring	81366	1	o.r.
28	Mn washer	81501	1	o.r.
29	U nut 8	86890	1	o.r.
SET	Following pulley complete (6-11)	81440	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be preformed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

Tel. +49 6195 - 800 **8200**

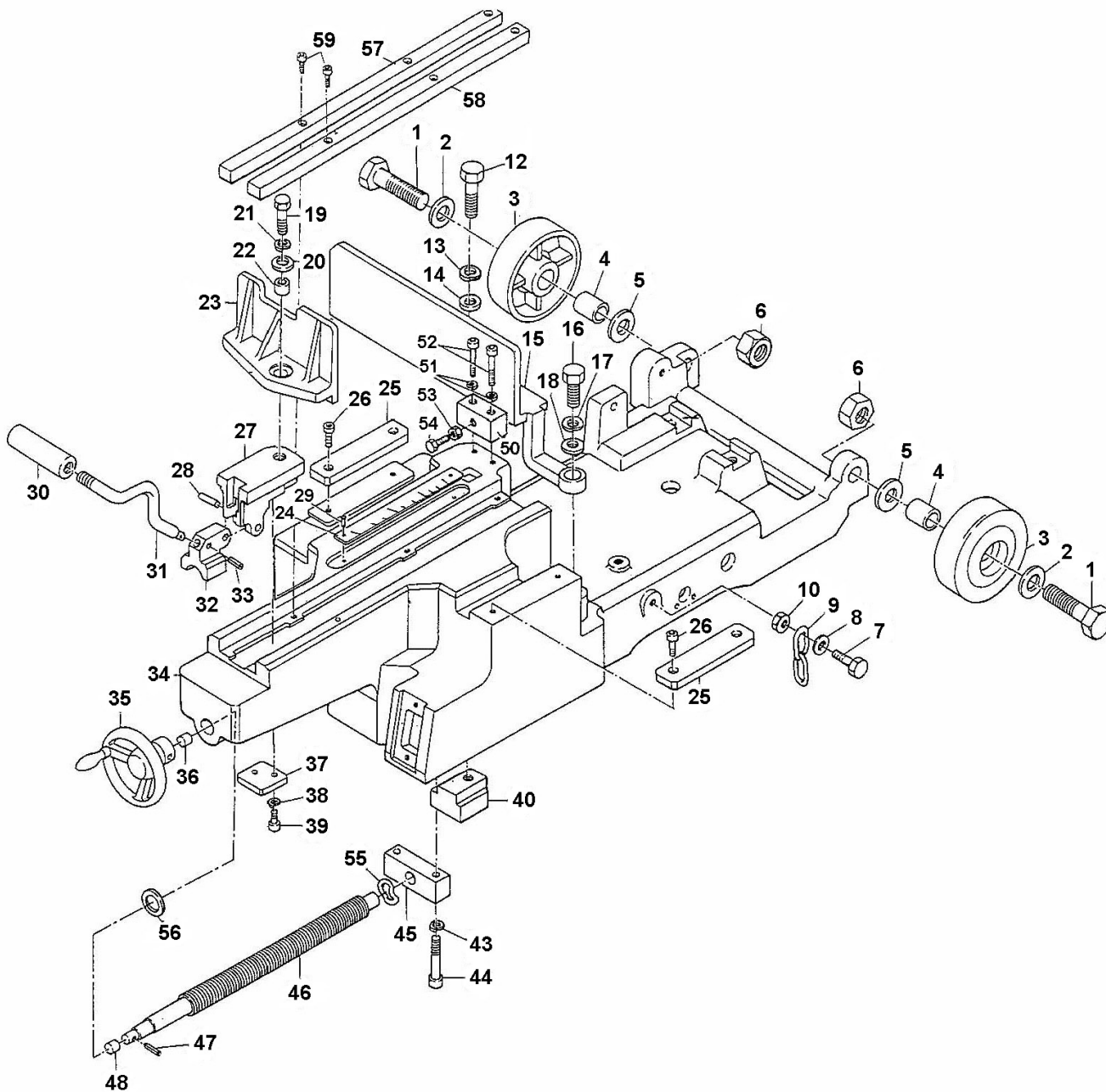
Fax: +49 6195 - 800 **7491**

✉ service@rothenberger.com

Flat vise (BSP)

No. 056710Z_056711Z_56717_56718

dated: 11/14



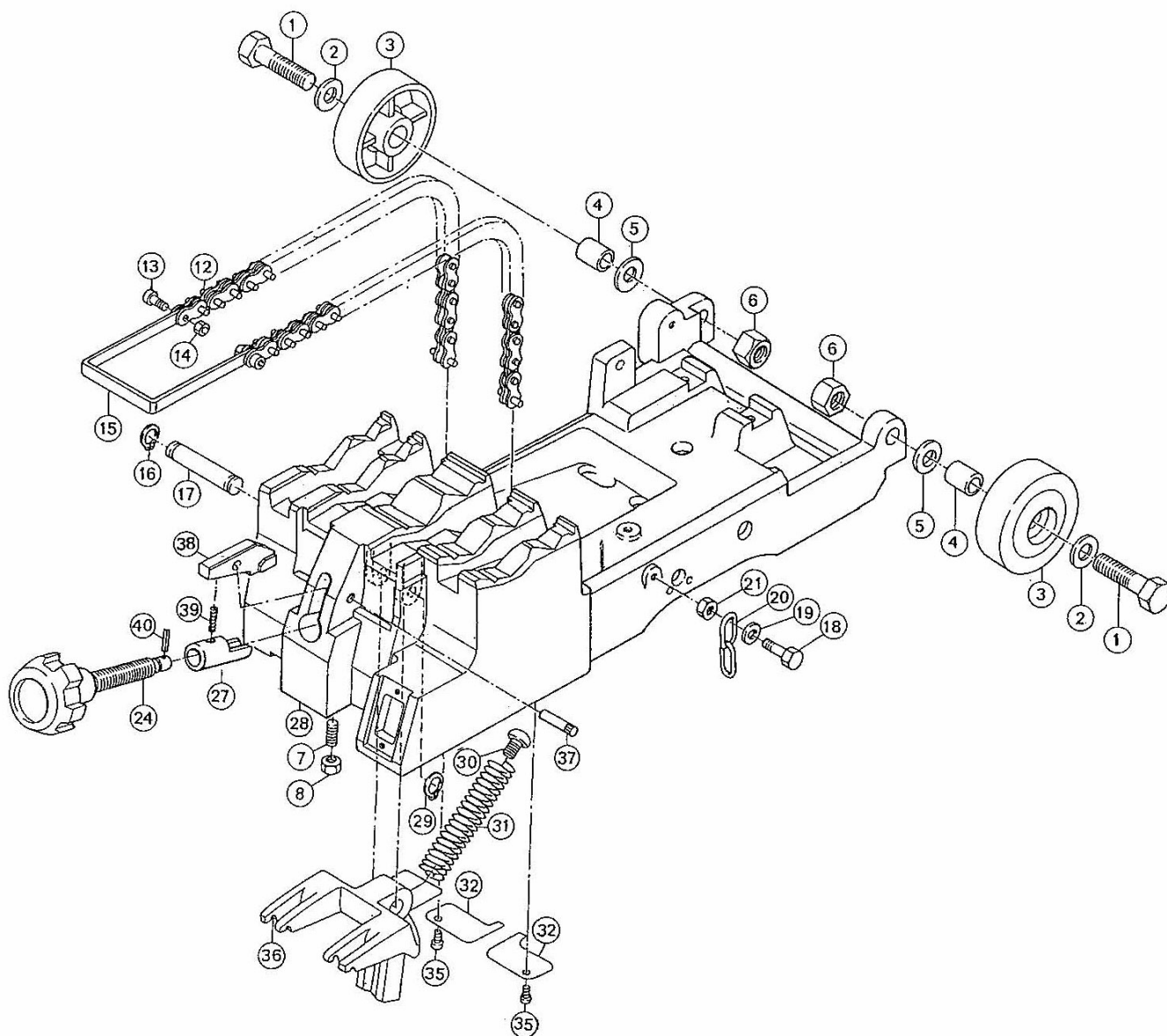
Flat vise (BSP)

dated: 11/14

No. 056710Z_056711Z_56717_56718

Item no.	Description	Article no.	Quantity	Price (€)
1	Stop bolt 16 x 65	81374	2	o.r.
2	Washer 16	81382	2	o.r.
3	Caster	81466	2	o.r.
4	Caster collar	81467	2	o.r.
5	Washer 16	81382	2	o.r.
6	U nut 16	81379	2	o.r.
7	Stop bolt	81358	1	o.r.
8	Washer 8	85949	1	o.r.
9	Hook chain	81360	1	o.r.
10	Hex nut 8	85793	1	o.r.
12	Stop bolt 10 x 40	81372	1	o.r.
13	Spring washer 10	H98272	1	o.r.
14	Washer 10	83966	1	o.r.
15	Flat vise R	81505	1	o.r.
16	Stop bolt 10 x 35	81015	1	o.r.
17	Spring washer 10	H98272	1	o.r.
18	Washer 10	83966	1	o.r.
19	Stop bolt 10 x 40	81372	1	o.r.
20	Washer 10	83966	1	o.r.
21	Spring washer 10	H98272	1	o.r.
22	Collar	81355	1	o.r.
23	Flat vise F	81479	1	o.r.
24	Scale plate	81490	1	o.r.
25	Vise plate	81475	2	o.r.
26	Hex bolt 6 x 10	81375	4	o.r.
27	Slider	81480	1	o.r.
28	Pin	81357	1	o.r.
29	Plate tack 2 x 4.8	86255	3	o.r.
30	Bar grip kdc-10	81363	1	o.r.
31	Guide rod	81476	1	o.r.
32	Feed screw guide	84047	1	o.r.
33	Spring pin 3.5 x 12	88597	1	o.r.
34	Flat vise body	81454	1	o.r.
35	Clamp handle	81356	1	o.r.
36	Oilless dry metal 70b-1525	81399	1	o.r.
37	Support block	81471	1	o.r.
38	Spring washer 6	83651	2	o.r.
39	Hex bolt 6 x 18	83501	2	o.r.
40	Tightening plate	81436	1	o.r.
43	Spring washer 6	85811	2	o.r.
44	Hex bolt 6 x 40	81623	2	o.r.
45	Feed screw support	81478	1	o.r.
46	Feed screw	81477	1	o.r.
47	Spring pin 6 x 25	84674	1	o.r.
48	Oilless dry metal 70b-1525	81399	1	o.r.
50	Stopper	81499	1	o.r.
51	Hex bolt 6 x 30	84192	2	o.r.
52	Spring washer 6	85811	2	o.r.
53	Hex nut 6	85873	1	o.r.
54	Stop bolt 6 x 25	81370	1	o.r.
55	Corrugated washer 14	81381	1	o.r.
56	Thrust washer as1528	86754	1	o.r.
57	Guide rail a	81488	1	o.r.
58	Guide rail b	81489	1	o.r.
59	Hex bolt 6 x 10	81375	6	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be preformed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline



Chain vise (BSR)**No. 056710Z_056711Z_56717_56718**

dated: 06/14

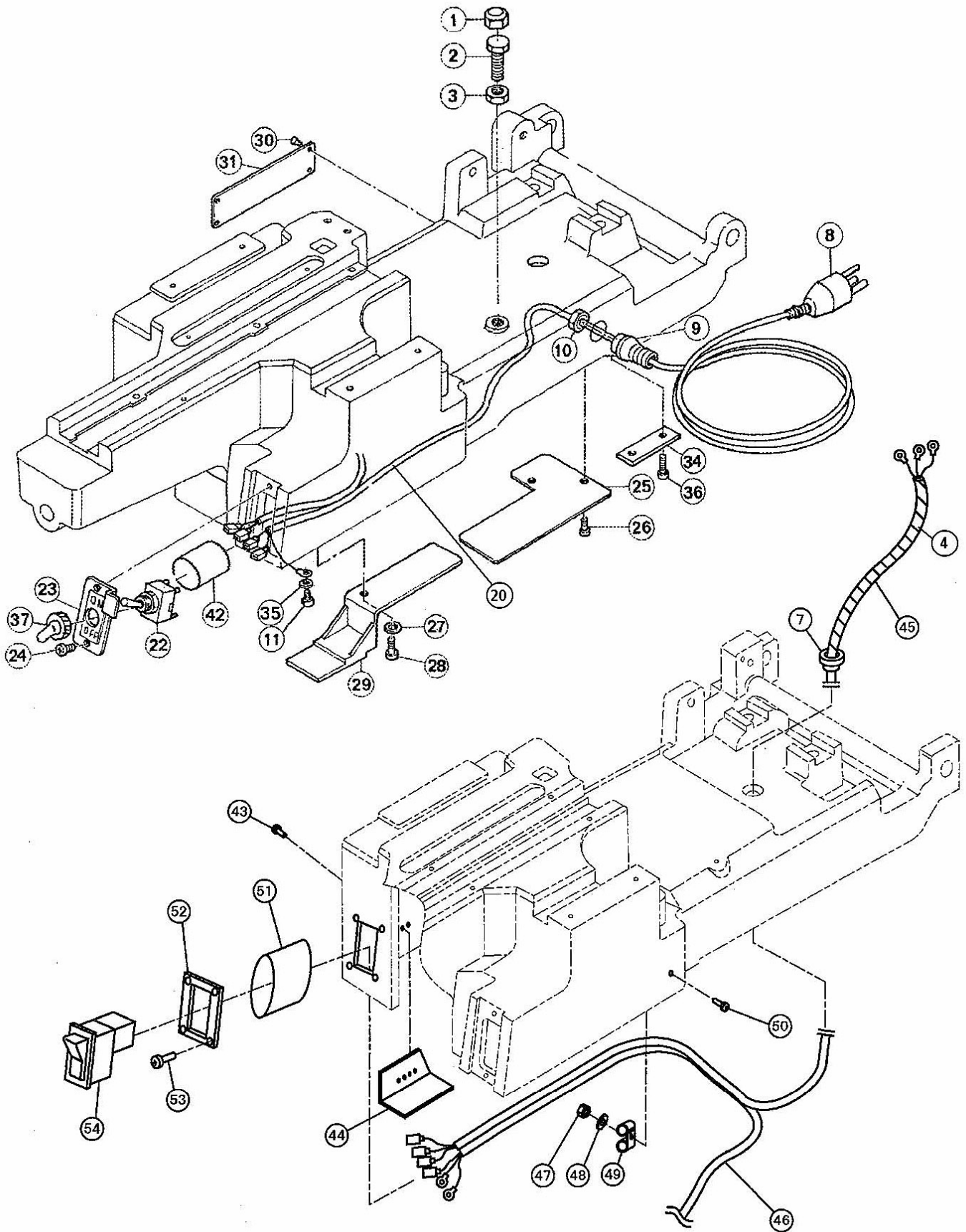
Item no.	Description	Article no.	Quantity	Price (€)
1	Stop bolt 16 x 65	81374	2	o.r.
2	Washer 16	81382	2	o.r.
3	Caster	81466	2	o.r.
4	Caster collar	81467	2	o.r.
5	Washer 16	81382	2	o.r.
6	U nut 16	81379	2	o.r.
7	Hex screw 6 x 25	81376	1	o.r.
8	Hex nut 6	81031	1	o.r.
12	Chain	81469	2	o.r.
13	Hex bolt 5 x 15	85862	1	o.r.
14	U nut 5	81036	1	o.r.
15	Chain handle	81460	1	o.r.
16	Snap-ring c s-15	H98199	1	o.r.
17	Clamp rod	81354	1	o.r.
18	Stop bolt	81358	1	o.r.
19	Washer 8	85949	1	o.r.
20	Hook chain	81360	1	o.r.
21	Hex nut 8	85793	1	o.r.
24	Clamp knob complete	81441	1	o.r.
27	Guide bush	81417	1	o.r.
28	Chain vise body	81416	1	o.r.
29	Snap-ring c s-15	H98199	1	o.r.
30	Pan-head screw 8 x 15	81383	1	o.r.
31	Clamper spring	81481	1	o.r.
32	Chain support plate	81483	2	o.r.
35	Pan-head screw 6 x 10	83508	2	o.r.
36	Clamper	81446	1	o.r.
37	Pin	81359	1	o.r.
38	Clamp bolt guide	81435	1	o.r.
39	Spring	81418	1	o.r.
40	Spring pin 5 x 20	81394	1	o.r.
SET	Chain complete (12-15)	81459	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be preformed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

Tel. +49 6195 - 800 **8200**

Fax: +49 6195 - 800 **7491**

✉ service@rothenberger.com



Switch (BSP)**No. 056710Z_056711Z_56717_56718**

dated: 06/14

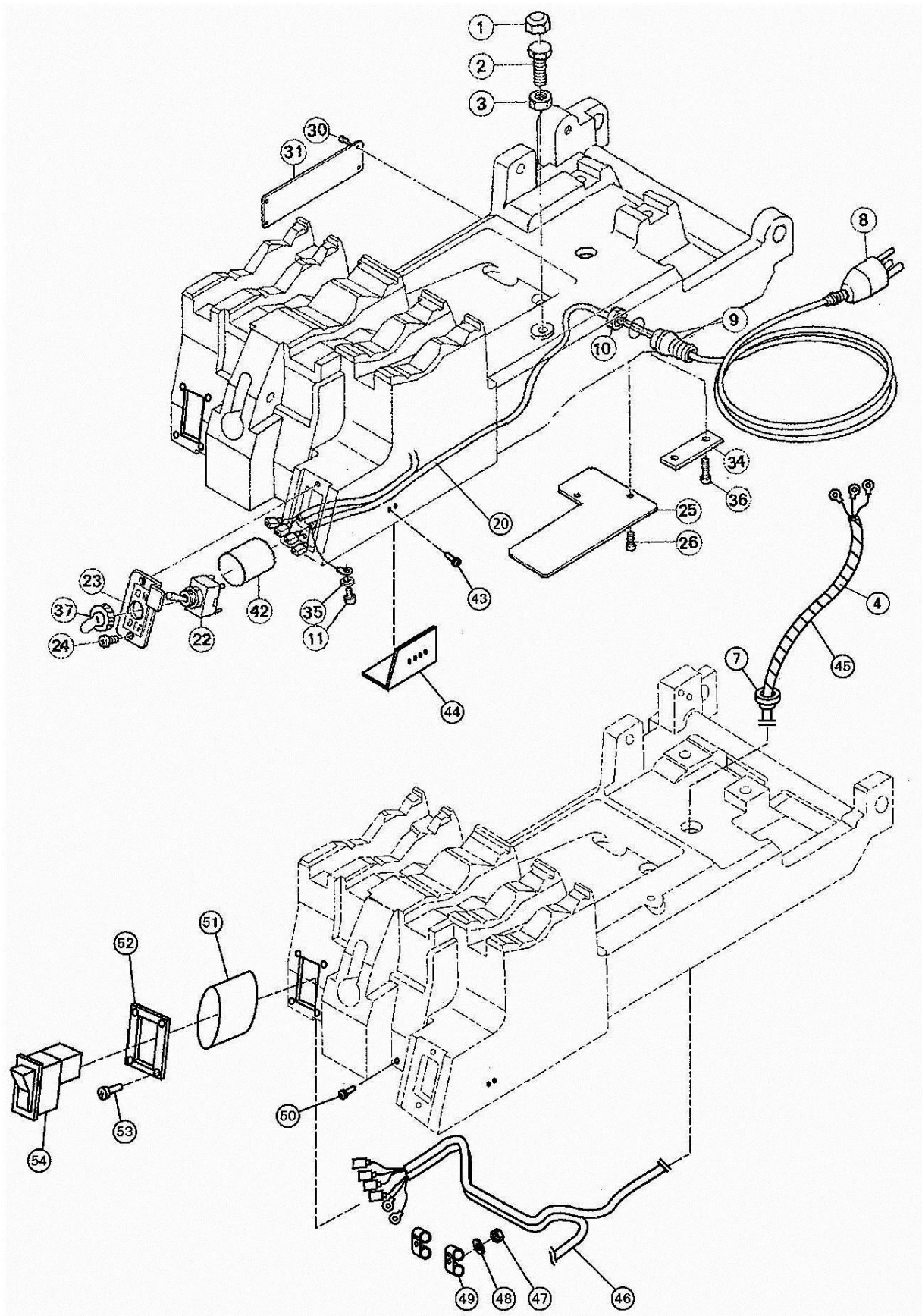
Item no.	Description	Article no.	Quantity	Price (€)
1	Stopper rubber	81447	1	o.r.
2	Stop bolt 10 x 30	81371	1	o.r.
3	Hex nut 10	83792	1	o.r.
4	Spiral tube tp-9	81400	1	o.r.
7	Bushing nb15	81364	1	o.r.
8	Power cord	81484	1	o.r.
9	Connector pf 1/2	87094	1	o.r.
10	Connector nut pf 1/2	81362	1	o.r.
11	Pan head screw 6 x 8	81669	1	o.r.
20	Switch cord OLD (680mm)	81456	1	o.r.
20	Switch cord NEW (980mm)	81494	1	o.r.
22	Toggle switch et 215 I10	81235	1	o.r.
23	Switch plate	81493	1	o.r.
24	Pan head screw 6 x 10	83508	2	o.r.
25	Protector back plate	81487	1	o.r.
26	Pan head screw 6 x 10	83508	3	o.r.
27	Washer 6	83512	1	o.r.
28	Pan head screw 6 x 10	83508	1	o.r.
29	Switch back plate	81473	1	o.r.
30	Plate tack 2 x 4.8	86255	4	o.r.
31	Machine plate	81506	1	o.r.
34	Cord stopper plate	81492	1	o.r.
35	Paint cutting washer 6	81668	1	o.r.
36	Pan head screw 6 x 15	81384	2	o.r.
37	Rubber cap wd 1911	81401	1	o.r.
42	Tube 30-15-1	81361	1	o.r.
43	Pan head screw 6 x 15	85885	2	o.r.
44	Switch protector	81457	1	o.r.
45	Motor cord	81507	1	o.r.
46	Switch cord	81508	1	o.r.
47	Hex nut 4	F88494	1	o.r.
48	Washer 4	85968	1	o.r.
49	Cable clamp nk-5n	81369	2	o.r.
50	Pan head screw 4 x 20	81384	1	o.r.
51	Tube npe 50-25-2	81368	1	o.r.
52	Switch plate a	81458	1	o.r.
53	Pan head screw 6 x 10	83508	4	o.r.
54	Switch 3120f55dp7tiw04d	81237	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be performed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

Tel. +49 6195 - 800 **8200**

Fax: +49 6195 - 800 **7491**

✉ service@rothenberger.com



Switch (BSR)**No. 056710Z_056711Z_56717_56718**

dated: 06/14

Item no.	Description	Article no.	Quantity	Price (€)
1	Stopper rubber	81447	1	o.r.
2	Stop bolt 10 x 30	81371	1	o.r.
3	Hex nut 10	83792	1	o.r.
4	Spiral tube tp-9	81400	1	o.r.
7	Bushing nb15	81364	1	o.r.
8	Power cord	81484	1	o.r.
9	Connector pf 1/2	87094	1	o.r.
10	Connector nut pf 1/2	81362	1	o.r.
11	Pan head screw 6 x 8	81669	1	o.r.
20	Switch cord OLD (680mm)	81456	1	o.r.
20	Switch cord NEW (980mm)	81494	1	o.r.
22	Toggle switch et 215 I10	81235	1	o.r.
23	Switch plate	81493	1	o.r.
24	Pan head screw 6 x 10	83508	2	o.r.
25	Protector back plate	81487	1	o.r.
26	Pan head screw 6 x 10	83508	3	o.r.
27	Washer 6	83512	1	o.r.
28	Pan head screw 6 x 10	83508	1	o.r.
29	Switch back plate	81473	1	o.r.
30	Plate tack 2 x 4.8	86255	4	o.r.
31	Machine plate	81419	1	o.r.
34	Cord stopper plate	81492	1	o.r.
35	Paint cutting washer 6	81668	1	o.r.
36	Pan head screw 6 x 15	81384	2	o.r.
37	Rubber cap wd 1911	81401	1	o.r.
42	Tube 30-15-1	81361	1	o.r.
43	Pan head screw 6 x 15	85885	4	o.r.
44	Switch protector	81457	2	o.r.
45	Motor cord	81455	1	o.r.
46	Switch cord	81456	1	o.r.
47	Hex nut 4	F88494	2	o.r.
48	Washer 4	85968	2	o.r.
49	Cable clamp nk-5n	81369	4	o.r.
50	Pan head screw 4 x 20	81384	2	o.r.
51	Tube npe 50-25-2	81368	1	o.r.
52	Switch plate a	81458	1	o.r.
53	Pan head screw 6 x 10	83508	4	o.r.
54	Switch 3120f55dp7tiw04d	81237	1	o.r.

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be performed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

Tel. +49 6195 - 800 **8200**

Fax: +49 6195 - 800 **7491**

✉ service@rothenberger.com