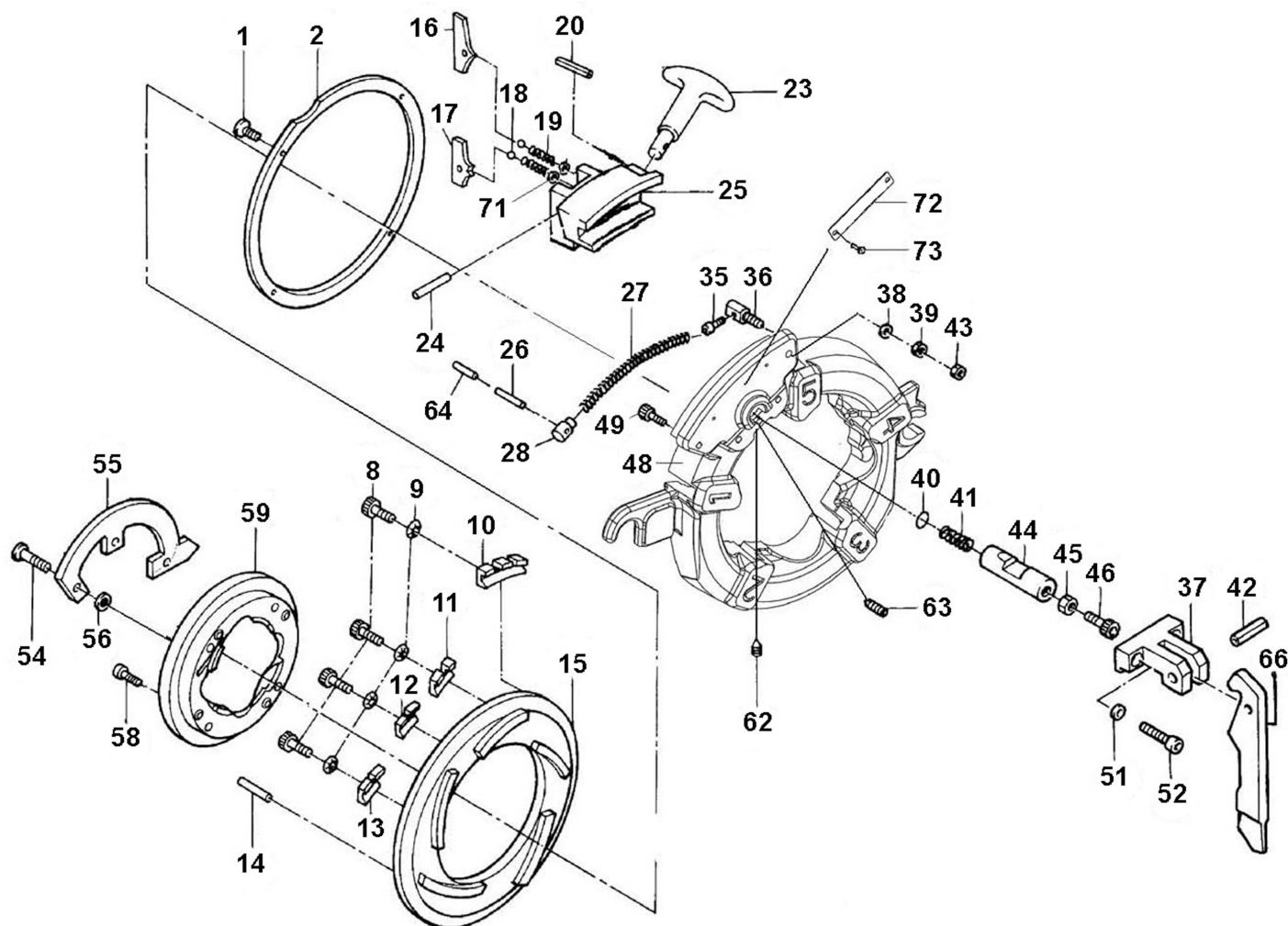




Größe/size				No. SS-steel	No. HSS-steel
BSPT R	2.1/2- 4"	56289	2.1/2- 4"	56294	56238
NPT	2.1/2- 4"	56269	2.1/2- 4"	56296	56184

Automatic Die Head 2½" - 4" Red since 2010

No. 56289_56269

dated: 09/17

Item no.	Description	Article no.	Quantity
1	Countersunk screw M6x15 DIN 7991	83489	5
2	Ring plate	83492	1
8	Cylindrical screw M6x15	83669	4
9	Washer DIN 125-6	83526	4
10	Location block 4"	83952	1
11	Location block 3.1/2"	83953	1
12	Location block 3"	83955	1
13	Location block 2.1/2"	83956	1
14	Dowel pin 5x12 DIN 1481	85953	1
15	Scroll plate 2.1/2 - 4" BSPT	83958	1
15	Scroll plate 2.1/2 - 4" NPT	83959	1
16	Location plate 2.1/2 - 4"	84123	1
17	2-step Thread plate 2.1/2 - 4"	84124	1
18	Ball 3/16	83485	2
19	Compression spring	83486	2
20	Spring pin 4x12	84129	1
22	Washer DIN 125-6	83526	1
23	Operating handle lever	86482	1
24	Dowel pin 5x30 DIN 1481	84049	1
25	Profile unit 2.1/2 - 4"	1500000654	1
26	Spring pin 6x32 DIN 1481	84137	1
27	Spring 12-4	83553	1
28	Spring stopper	83555	1
35	Cylindrical screw M5x8 DIN 912	83563	1
36	Spring stopper	83564	1
37	Lever support - red 2.1/2 - 4"	1500000655	1
38	Washer DIN 125-6	84144	1
39	Hexagon nut M6 DIN 934	83520	1
40	Receiving plate 2.1/2 - 4"	84152	1
41	Compression spring	84153	1
42	Dowel pin 8x30	83915	1
43	Hexagon nut M6 DIN 934	84169	1
44	Profile pin 2.1/2 - 4"	1500000656	1
45	Hexagon nut M8 DIN 934	83908	1
46	Adjust screw 2.1/2 - 4"	83911	1
48	Die-head body - red 2.1/2 - 4"	1500000657	1
49	Cylindrical screw M6x6	83557	1
51	Washer 6	81621	2
52	Cylindrical screw M6x25 DIN 912	84198	2
54	Cylindrical screw M6x30 DIN 912	84192	3
55	Retainer plate cover - red 2.1/2 - 4"	1500000658	1
56	Washer 6	81621	3
58	Cylindrical screw M6x25 DIN 912	84198	2
59	Holding ring - red	1500000659	1
62	Setscrew M6x12	83655	1
63	Setscrew M6x6 DIN 913	83805	1
64	Dowel pin 3,5x30	83515	1
66	Locking lever body	1500000660	1
Set	AT Profile unit compl. 2.1/2-4" (Pos. 16-20, 23-26,28,64,71)	1500000661	1

IMPORTANT! To assure safety and reliability, repairs, maintenance and adjustment must be preformed by ROTHENBERGER Kelkheim or authorized Service-Centers. Always use Original-Service-Parts. Order your accessories and spare parts from your specialist retailer or using our Service After Sales hotline

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