

PT330 (TH1604) INSTRUCTION

Please read the following operational information thoroughly before using the soldering iron.

IGNITION

1. Make sure the exhaust vent is facing upward to avoid the damage of tabletop.
2. Turn on the gas flow by switching OFF to ON.
3. Press the safety lock button and simultaneously using your thumb to pull down the trigger. This action will ignite the soldering iron.

EXTINGUISHING

4. Turn off the gas flow by switching from ON to OFF to extinguish the soldering iron.

HOT BLOWER

Disassemble the soldering tip by rotating the tip counterclockwise. The assembly will now be used as hot blower without the soldering tip. Operation will be the same as above for the soldering iron.

PEN TORCH

Disassemble the soldering assembly by rotating the assembly lock counterclockwise. Take off the soldering device and install the metal sleeve back to the unit. Operation will be the same as above for the soldering iron.

FLAME ADJUSTMENT

The adjustment lever is located near the stand.

Move the adjustment lever toward right side to increase the flame strength or toward left to decrease the flame strength.

When the flame is at "+" position, the longer flames may cause the torch to flare or extinguish. In this situation, please move the gas adjustment lever to "-" side for decreasing the flame strength and set up a most efficient flame.